## **ENGINEERING CHANGE NOTICE**

		1			
DART AEROSPACE LTD	Amendment De	sign Rev	iew (ADR) Yes/No: YES	ECN#:	871
Date: 06.11.02	ADR Date:	06.11.02	2	2011 #.	0/1
Job No: 00064	Created By:	15	Checked By: PH	11.	
Product No: D412-702	Approved By:	111	Approved By:	MΛ	
Product Name: 412 HIGH AFT X-TUBE INSTALLATION	(Proj. Manager)	1 BILL	(Management if reqd)	<b>U</b> h	
Documents Affected: SHOULDER HARNESS PH 326		Anl			
RELEASE D3196 REV. C					

	Engineering Actions	Yes	No	Responsible	To happen by:	Complete
	Required Documents/Drawings Under Review?		Х			
	Update Blue/Pink Folder/Electronic File	X		KJ	06.11.06	06.11.02
3	Update DSI Folder/Electronic File		Х			
4	Update D-Part Master Binder	Χ		KJ	06.11.06	06.11.02 98
	Update Grey Project Binder		Х			
	Update DEO/DSI Binder		X			
	Update Master Document List (MDL)	Х		KJ	06.11.06	06.11.02
	Update Document Record (DR)	Х		KJ	06.11.06	06.11.02
	Update Change Record Form	Х		KJ	06.11.06	06.11.02 \$
10	Move Electronic File	Х		KJ	06.11.06	06.11.02+8
	Notify TC of Change		Х			
	Notify FAA of Change		Х			
	Update QSI 021 (TC/FAA STC)		Х			
	Update QSI 036 (K-Kits)		Х			
	Update Accpac Database		Х			
	Update Access Database		Х			
17	Verification ARC		Х			
	Update STC Approval List		Х			
	Update Product Development Summary		Х			
20	Create/Update COSS (Estimate/BOM)	Χ		JLM XY/EC	06.11.06	E 07.020s
	Create/Update PPP's	Х	4 1	K	06.11.06	06.11.02 +
22	Update Paperwork Kits in Production	•	X			
	Update Paperwork Kits in Stock		Х			
	Red Tag Stock with old CHG #		X			
25	Rework/Scrap Current Production		X			
26	Rework/Scrap Kits in Stock?		Х			
27	Update Qpulse/Laminated Dwgs		Χ			J
	Create/Update Controlled PDF Files	Х		KJ	06.11.06	06:11:02 +5
29	Create/Update FAI sheets	X		EC/JLM		12 07.02.06
	Create/Update CNC Programs	Х		EC/JLM		Ex 07.62.66
	Create/Update Tooling		Х			
	MPP required?		Х			
33	Notify Previous Customers		X			
34	Notify Eurocopter France		Х			
35						
36					· · · · · · · · · · · · · · · · · · ·	

Description / Action:

\* ELIMINATE ESTIMATE FOR D3196-5 BAR.

\* UPDATE FAI SHEET AND CNC PROGRAM FOR D3196-1 BAR.

\* UPDATE CHG RECORD FOR D412-702-011/-013/-021/-023/-033 KITS. NOW @ CHG POD.

\* UPDATE W/O FOR QTY. 11 D3196-5 BARS @ REV. B TO QTY.11 D3196-1 BARS @ REV. C

\* REMOVE DS19354 REV. A FROM BLUE FILES (ELECTLONIC), DRE MOL

ECN Complete:

Date: <u>07</u>. 03. W



From: L Lacelle [llacelle@dartaero.com]

Sent: Thursday, December 14, 2006 2:17 PM

To: 'Marc Bellavance'; 'Golden, Brigitte'; 'Lavoie, Chantal'; 'Trepanier, Dale'; 'Charbonneau, Eric';

'Mahon, Heather'; 'Menard, Holly'; 'Murdoch, Jason'; 'Menard, Jean-Luc'; 'Johnston, Kim';

'Shahbazian, Serge'

Subject: RE: D412-702 Shoulder Harness Kits

Just to make sure everyone understands...these changes have NOT been made yet, but we will start to modify the existing kits

From: Marc Bellavance [mailto:mbellavance@dartaero.com]

Sent: December 14, 2006 1:32 PM

To: Golden, Brigitte; Lavoie, Chantal; Trepanier, Dale; Charbonneau, Eric; Mahon, Heather; Menard, Holly;

Murdoch, Jason; Menard, Jean-Luc; Johnston, Kim; Lacelle, Linda; Shahbazian, Serge

Subject: D412-702 Shoulder Harness Kits

Importance: High

FYI,

As per ECN#871, drawing D3196 was revised from Rev. B to Rev. C.

The revision was called for to eliminate D3196-5 Bar and modify D3196-1 Bar to fit standard Bell 205/212/214/412 aircrafts **AND** UH-1 aircrafts.

Furthermore, instructions were given to eliminate DSI 9354 Rev. A from the Blue Files and update all W/O in current production with the latest revision of D3196.

DHS,

Please advise your customer(s) and take note that the latest design of D3196-1 Bar can now fit any Bell 205/212/214/412/UH-1 Aircrafts.

FYI, D3196-1 is part of the D412-702-011/-013/-021/-023/-033.

Linda/JL/Eric,

Ensure that DSI 9354 Rev. A is not part of the paperwork of the following in-stock kits: D412-702-011/-013/-021/-023/-033.

Please see me if you have any questions.

Sorry for the confusion,

Marc Bellavance Mechanical Designer

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